PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference FOR FURTHER ACTION See Form PCT/IPEA/416								
Case 754 PCT	Private date (day)		Priority date (day/month/year)					
International application No.	International filing date (day/	monin/year)	· ·					
PCT/SE2004/001724	24-11-2004	25-11-2003						
International Patent Classification (IPC) or national classification and IPC								
See Supplemental Box								
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Applicant								
Applicant Pergo (Europe) AB et al								
 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 								
2. This REPORT consists of a total of	of 5 sheets, inc	cluding this cover	sheet.					
3. This report is also accompanied by ANNEXES, comprising:								
a. (sent to the applicant and to the International Bureau) a total of sheets, as follows:								
ahaata of the	description claims and/or dray	wings which have	been amended and are the basis of this report					
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).								
	cuparcada earlier sheets but y	which this Author	ity considers contain an amendment that goes					
beyond the disconnection Supplementa		application as filed	d, as indicated in item 4 of Box No. I and the					
			har of electronic carrier(s))					
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))								
, containing a sequence listing and/or tables related thereto, in electronic form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).								
This report contains indications report contains report conta		:						
	of the report							
Box No. II Priority	v							
1 1	=	egard to novelty,	inventive step and industrial applicability					
	of unity of invention	,,	•					
	· ·	5(2) with regard to	o novelty, inventive step or industrial					
Box No. V Reason applica	ability; citations and explanation	ons supporting su	ch statement					
	n documents cited							
Box No. VII Certain	n defects in the international ap	pplication						
Box No. VIII Certain	Box No. VIII Certain observations on the international application							
Date of submission of the demand		Date of completion of this report						
31-05-2005	2	23-01-2006						
Name and mailing address of the IPEA/S	7-	Authorized officer						
Patent- och registreringsverket Box 5055	-							
S-102 42 STOCKHOLM		Lars Hennix/MN						
Facsimile No. +46 8 667 72 88 Telephone No. +46 8 782 25 00 Form PCT/IPEA/409 (cover sheet) (April 2005)								

International application No.

PCT/SE2004/001724

Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: Cover sheet

INTERNATIONAL PATENT CLASSIFICATION (IPC):

B32B 27/04 (2006.01)

B32B 33/00 (2006.01)

B44C 05/04 (2006.01)

International application No.

PCT/SE2004/001724

Box	No. I	Basis of the report						
1. ·	With	regard to the language, this report is based on:						
	\boxtimes	the international application in the language in which it was filed						
		a translation of the international application into which is the language of a translation furnished for the purposes of:						
		international search (Rules 12.3(a) and 23.1(b))						
		publication of the international application (Rule 12.4(a))						
		international preliminary examination (Rules 55.2(a) and/or 55.3(a))						
2.	furnis	n regard to the elements of the international application, this report is based on (replacement sheets which have beet ished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" are not annexed to this report):						
	\boxtimes	the international application as originally filed/furnished						
		the description:						
		pages as originally filed/furnished						
		pages* received by this Authority on						
		pages* received by this Authority on						
		the claims: as originally filed/furnished						
		pages						
		- 11 white Authority on						
		pages* received by this Authority on						
		1						
İ	Ш	the drawings: as originally filed/furnished						
		pages* received by this Authority on						
		pages* received by this Authority on						
		a sequence listing and/or any related table(s) – see Supplemental Box Relating to Sequence Listing.						
3.		The amendments have resulted in the cancellation of:						
l		the description, pages						
		the claims, Nos.						
		the drawings, sheets/figs						
		the sequence listing (specify):						
		any table(s) related to the sequence listing (specify):						
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Ru 70.2(c)).						
1		the description, pages						
		the claims, Nos.						
		the drawings, sheets/figs						
[the sequence listing (specify):						
		any table(s) related to the sequence listing (specify):						
*	If ite	em 4 applies, some or all of those sheets may be marked "superseded."						

International application No.

PCT/SE2004/001724

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Claims Claims	1-15	YES NO
Inventive step (IS)	Claims Claims	1-15	YES NO
Industrial applicability (IA)	Claims Claims	1-15	YES NO

2. Citations and explanations (Rule 70.7)

The following documents were cited in the International Search Report:

D1: GB1407052 A1 D2: US4156038 A1 D3: GB2088280 A1 D4: JP5147051 A1 D5: US5425986 A1 D6: US3698978 A1

The invention according to claim 1 relates to a process for the manufacturing of a decorative surface element with a surface structure. The process comprises the steps:

- a. providing the upper surface of the core material with a surface structure.
- b. applying a decorative surface layer on top of the surface structured core.
- c. applying the protective wear layer on the decorative surface layer.
- d. pressing the core material, decorative layer, and wear layer under increased pressure and temperature, thus bonding the layers to one another.

D1 which is considered to represent the most relevant prior art, describes a process for the manufacturing of decorated laminate boards from resin impregnated cellulose sheets. The process for manufacturing the laminate according to D1 comprises the following steps:

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International application No.

PCT/SE2004/001724

Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: Box $\,V\,$

A plurality of impregnated sheets is stacked to form the core layer. A layer with a structured surface is laid over the core layer; the structured layer could comprise materials such as glass, wood, straw, metal, cork or fibre. A layer provided with a decor is laid on top of the structured layer. The laminate is thereafter subjected to pressure and heat whereupon the layers are bonded together and the relief of the structured layer is transferred to the decorated top layer (page 1, lines 45-71; page 2, lines 35-40).

D2-D6 further represents the prior art.

The subject matter of claim 1 differs from that of D1 in that the surface of the core material is provided with a surface structure. The subject matter of claim 1 is therefore novel (Article 33(2) PCT).

The problem to be solved by the present invention may be regarded as providing a process for the manufacturing of a decorative surface element provided with an accurate surface structure. The solution to this problem proposed in claim 1 of involving considered as is application present provides D1 33(3) PCT) as (Article inventive step of the core surface incitement for providing the upper material with a surface structure. By doing so, an accurate surface structure of the decorative board is achieved.

Claims 2-15 are dependant on claim 1 and as such also meet the requirements of the PCT with respect to novelty and inventive step.